

**Navy Public Works Center  
Detachment Philadelphia  
STANDARD OPERATING PROCEDURE  
BUMP TEST GAS  
PURCHASE  
Philadelphia Sites 1 and 2 only**

**PROCEDURE NUMBER 500.46**

**DISCLAIMER: These Standard Operating Procedures (SOP) are for the exclusive use of NAVY PUBLIC WORKS CENTER (PWC) NORFOLK DETACHMENT PHILADELPHIA. They are promulgated as guidance for other NAVFAC COMMANDS. If intended to be used by other Activities, they must be tailored to each Activities particular requirement and must be reviewed/approved by the activities Safety Professionals prior to use.**

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***Prepared By*** Joe Polidoro 01/08/02  
***(Date)***

***Approved By:***  
***Code 030:*** \_\_\_\_\_  
***(Date)***

***Safety Professional:*** \_\_\_\_\_  
***(Date)***

***Department Head:*** \_\_\_\_\_  
***(Date)***

***Officer in Charge:*** \_\_\_\_\_  
***(Date)***

**NPWC NORFOLK  
DETACHMENT PHILADELPHIA  
Code 500  
Philadelphia Sites One and Two  
BUMP TEST GAS  
PURCHASE PROCEDURE**

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**Reference: ( a ) 5100.23F  
( b ) 5100.33F  
( c ) PWC PHILA. Confined Space Instructions**

**The following employees are : Certified Gas Free Technicians:**

**J. Peter Endres**

**Fred Zeoli**

**Al Demartino**

**Joseph Fedencz**

**Ray Sellers**

**Joseph Wagner**

**James Fahy**

**Joseph Cunningham**

**Ray Story**

**Karl Von Bueren**

**• Gas Free Meters are Located:**

**Site Two: Supervisors Office**

**Site One: Tool Room**

- Before each use of a gas free meter the gas free technician must bump test the meter with certified bump test gas as per above references.**
- The bump test gas will be kept next to the meter at the above locations.**
- The Gas free Technician must verify the gas he is using is within its expiration date: which is usually and clearly marked on the front - right side on the label.**
- If the Gas Free Technician notices the bump test gas is approaching the expiration date (within three weeks) He must notify his supervisor.**
  
- The supervisor will then make a purchase request to one of the following (according to his site) :**
  - Cliff Webb - Site One**
  - Ray Sellers - Site One**
  - Joseph Contessa - Site Two**